

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch

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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 1x.28**WELDING INSPECTION REPORT****Resident Engineer:** Casey, William**Address:** 333 Burma Road**City:** Oakland, CA 94607**Report No:** WIR-026576**Date Inspected:** 25-Oct-2011**Project Name:** SAS Superstructure**OSM Arrival Time:** 800**Prime Contractor:** American Bridge/Fluor Enterprises, a JV**OSM Departure Time:** 1630**Contractor:** American Bridge/Fluor Enterprises, a JV**Location:** On site**CWI Name:** Jesus Cayabyab**CWI Present:** Yes No**Inspected CWI report:** Yes No N/A**Rod Oven in Use:** Yes No N/A**Electrode to specification:** Yes No N/A**Weld Procedures Followed:** Yes No N/A**Qualified Welders:** Yes No N/A**Verified Joint Fit-up:** Yes No N/A**Approved Drawings:** Yes No N/A**Approved WPS:** Yes No N/A**Delayed / Cancelled:** Yes No N/A**Bridge No:** 34-0006**Component:** OBG Sections**Summary of Items Observed:**

This Quality Assurance (QA) Inspector, Art Peterson arrived at the job site between the times noted above. This QA Inspector attended the Confined Space Training Program offered by American Bridge / Fluor Enterprises Safety Personnel to authorize this QA Inspector to perform QA functions on site relative to the welding operations of the OBG Sections.

This QA Inspector met with METS Task Leader Mr. Bill Levell to discuss the specific duties and responsibilities relative to the jobsite requirements and the inspection duties required on site during the welding operations of the OBG sections. Mr. Levell notified Lead Inspector Mr. Danny Reyes and this QA Inspector met with Mr. Reyes on Yerba Buena Island to review the contract specifications, contract drawings and Weld Quality Control Program (WQCP) relative to the OBG Sections.

Summary of Conversations:

See Summary above for significant conversations on this date.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Nina Choy, 510-385-5910, who represents the Office of Structural Materials for your project.

Inspected By: Peterson, Art

Quality Assurance Inspector

Reviewed By: Levell, Bill

QA Reviewer